STUDIES ON CYCLITOLS-XVII

STRUCTURAL REQUIREMENTS FOR ABNORMAL HYDROXYLATION OF DIENES BY PERMANGANATE*

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Abstract—Abnormal hydroxylation by permanganate of cyclopentadiene (1a) and 1,3-cyclohexadiene (1b) has been described previously. This pathway, referred to as the epoxidic pathway, gives $(1,2,3,4/0)$ -1,2epoxydiols (3), and $(1,2,3/4)$ and $(1,2,4/3)$ -tetrols (5 and 6) in addition to normal products. A second abnormal pathway, described by other authors, converts 1,5-hexadiene (7) and related dienes (9) into tetrahydrofurandiols (8 and 10). This is referred to as the oxacyclane pathway. The study has now been extended to include 1,4-cyclohexadiene (11) and 1,5-cyclooctadiene (17). VPC analysis using authentic markers shows that **11** gives only normal products, neither epoxydiol nor (cis/trans)-tetrol being detectable. The study of 17 is less complete; only normal products have been identified, but in the absence of authentic abnormal products for comparison, the conclusions are only tentative. 17 is a constrained analogue of 7, and might possibly be expected to react by the oxacyclane pathway. Examination of models suggests that 17 probably cannot assume a conformation leading to the transition state necessary to give analogues of 8 by the oxacyclane pathway, and also that in any conformation that would lead to the necessary transition state, the methylenic hydrogens would seriously hinder the approach of the reagent. Measurements of the models also show that the interatomic distances, among the carbon atoms in the double bonds, are markedly different in **11** with respect to **18** and **lb. On** the other hand, the distances in 7 are more like those in 1. It is proposed that the epoxidic pathway requires conjugated double bonds in the substrate, and that the oxacyclane pathway requires proximity of isolated double bonds. **11** does not react by the oxacyclane route because the proposed bicyclic product 21 would be too strained to be formed.

ALKENES AND CYCLOALKENES are converted into *cis* glycols by treatment with permanganate; varying amounts of α -ketoalcohols are formed, \ddagger in addition, when the medium is insufficiently alkaline.² A different situation exists with certain dienes, for which two abnormal pathways have been described. (a) Cyclopentadiene (la) and 1,3-cyclohexadiene (1b) gave five main products $(2-6)$.³⁻⁵ Of these, 2 and 4 were considered to have arisen by one or two normal cis hydroxylations, whereas 3,5 and 6 were considered to be the products of a different reaction, for which a reactive intermediate related to 3 was proposed.3 We will refer to this as the *epoxidic pathway.* (b) Klein and Rojahn⁶ reported that 1,5-hexadiene (7) and a series of substituted 1,5-hexadienes, e.g. 9, are converted into the tetrahydrofuran diols 8 and 10, respectively, rather than the expected tetrols In each case the products could have been formed only by a concerted *cis* addition to both double bonds simultaneously.

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 \ddagger A similar anomalous product has been observed²⁴ in the oxidation of 3-cyclohexenol benzoate by AgClO,/OsO,.

We will refer to this pathway as the oxacyclane pathway. The reactive intermediate proposed by these authors⁶ is similar to the intermediate proposed by us³ for the oxidation of **1.** In an attempt to elucidate the structural requirements for abnormal hydroxylation, we have now extended our studies to include 1,4-cyclohexadiene (11) and 1,5-cyclooctadiene (17).

RESULTS AND DISCUSSION

The unconjugated.dienes **11** and 17 behave differently from **la and lb.** In the studies with the conjugated dienes, buffered (neutral) as well as alkaline permanganate were useful³ both for mechanistic studies and for preparative work.

CHART I

Neutral hydroxylation with $\text{Zn}(MnO₄)₂$ is convenient because the inorganic products, $MnO₂$ and $Zn(OH)₂$, are insoluble, and their removal leaves an ion-free solution

whose subsequent work-up is simple. However, in repeated experiments with 11 or 17 as the substrate, we failed to isolate dials or tetrols, and only small amounts were detected by TLC. Qualitative phenylhydrazine tests were strongly positive, suggesting that the principal products were ketoalcohols.' Consequently the oxidant used in the present experiments was either $KMnO_a$, with which the medium becomes alkaline as the reaction progresses, or $K M nO₄ - K₂ CO₃$. The dienes are poorly soluble in water, and are therefore dissolved in acetone or EtOH. In the oxidation of la, lb and 17, we are unable to ascribe consistent differences to the use of either solvent. However in the case of 11, EtOH is superior, the yields of isolated products being 5-10 times larger than when acetone is the solvent. Regardless of solvent, the oxidation of 11 and 17 is markedly slower than that of the conjugated dienes Addition of oxidant to the conjugated dienes can be carried out in $2-4$ hours,³ whereas with 11 and 17 under the same conditions of temperature and concentrations, 4-12 hours were required.

The products of hydroxylation were also different. From the oxidation of 11 only the known compounds^{7,8} 12 and 13 were isolated. These can be formed by one or two normal cis hydroxylations. The diol was identified⁷ by its elemental analysis, spectroscopic properties and m.p. Its subsequent conversion into the epoxydiol (14) by m -Cl-PhCO₃H (see Experimental) and into tetrol⁸ 13 by alkaline KMnO₄ confirmed the identification. Compounds 12, 13, 14 and 15 were easily separable by VPC CTable l), and under conditions which would easily have allowed detection of a component which was 0.1% of the total product, neither 14 nor 15 was found. A minor component in the tetrol region, representing about 5% of the total product, has not

TABLE 1. VPC ANALYSIS OF PRODUCTS OF HYDROXYLATION OF 1,4-CYCLOHEXADIENE Freshly distilled 1,4-cyclohexadiene 10 ml, was dissolved in 450 ml EtOH and chilled to -10° with dry-ice EtOH. An aqueous solution of $KMnO₄$, 23 g, and $K₂CO₃$ 13 g in 300 ml H₂O was added over a period of $2-\frac{1}{2}$ hr. The resulting solution was continously extracted with CH_2Cl_2 for 3 days and the CH_2Cl_2 -soluble and H_2O -soluble fractions **were analyzed separately by VPC (Experimental)**

Substance or mixture	RT	Substance or mixture	RT	%
	min		min	
Diol 12	$2-1$	$CH2Cl2$ -Soluble ^e	2.1	99.9
Epoxydiol 14	4.9			
Tetrol 13	12.6		$12-8$	93.3
Tetrol 15	$15-4$	$H2O-Solubleb$	$16-6$	6.7

^a In one experiment there was a small amount of a component with the same retention **time as epoxydid 14. However when the material was relluxed in 005N H,SO, for an hour, the component did not disappear, so it could not have been epoxydid (see Experimental).**

^b In an identical experiment the components of RT 12.8 and 16.6 min were 98.2% and **1.8% of this fraction. As little as @5% of 15 would have bacn detected, if it were present.**

been identified. A similar tetrol mixture was obtained when 12 was oxidized with $KMnO₄$. By analogy with many other studies, successive cis hydroxylations are expected to give predominantly *cis-anti-cis* (13) because of steric hindrance to the second addition. Since some $cis-syn-cis$ product (16) could be formed in small amounts, (e.g. see McCasland et al ^{8 α}) it is conceivable that the minor product may be 16. However, in the absence of authentic material, definite assignment cannot be made.

The study of the cyclooctane system is less complete. Oxidation of 17 gave a mixture separable into two solubility groups by continuous extraction of an aqueous solution of the crude product³ with CH_2Cl_2 . In a series of 10 experiments, the "CH₂Cl₂ fraction" yielded a substance identified as 18. In the same series the "H₂O layer" gave a tetrol shown (see below) to be $(cis-1,2)$, $(cis-5,6)$ -cyclooctanetetrol (19), but whether the configuration is $(1, 2, 5, 6/0)$ or $(1, 2/5, 6)$ has not been determined. The yield of diol (from 20 g of 17) was $0.24 - 1.2$ g; the yield of tetrol was $0.8 - 2.3$ g, except in one experiment in which 9.5 g were obtained. The structure of **18** was established from its elemental analysis, from its catalytic reduction to a diol identical with authentic *cis-cyclooctane-1,2-diol*, and by its oxidation to 19 (see below). The structure proof of 19 was obtained as follows: (a) By oxidation with $KMnO_a$ at room temperature, under conditions which converted cyclooctane-1,2-diol into suberic acid, 19 was converted into succinic acid. Only a $1,2,5,6$ -tetrol could give this result. (b) Treatment of 18 with AgClO₃-OsO₄ gave a tetrol identical with 19. Since 18 has a cis glycol function, and since $OsO₄$ produces cis glycols from alkenes, the postulated structure is substantiated. For some unexplained reason, periodate oxidation gave anomalous results. On an analytical scale, the tetrol consumed only $1.2-1.3$ molar equivalents of periodate. No explanation of the observation is apparent.*

As noted above, oxidation with buffered permanganate gave poor yields IR spectra of products isolated from the $CH₂Cl₂$ extract (Experimental) showed carbonyl groups (\sim 1700 cm⁻¹) and intramolecularly bonded OH (\sim 3500 cm⁻¹) suggesting that a-ketoalcohols were present. TLC studies were inconclusive because of the presence of such products. Data on some of the purified products are shown in Table 2, with one crude mixture for comparison. The crude mixture apparently contains only tetrol and diol, with a small amount of faster-moving unknown component. Although this would seem to be proof that there is no epoxide formed, the abnormal hydroxylation could produce an "abnormal" tetrol with the same R_f as that of 19, or other, unexpected products.

A substance was prepared which is probably either the $(1,2,5,6/0)$ or the $(1,2/5,6)$ isomer of 20. Treatment of 18 with m -Cl-PhCO₃H under the usual conditions gave a crystalline substance with correct elemental analysis. Study of Dreiding models shows that in the 11,2,5,6/O)-isomer, transannular, intramolecular H-bonds, involving the OH groups and the oxirane oxygen atom, are conformationally feasible, and should be detectable for examination of the O-H stretching mode. In all our previous work, characteristic frequencies in the IR spectra of diols, epoxydiols and acetals were detectable because the compounds were soluble in CS_2 , a solvent whose IR spectrum obscures few of the bands of interest in the compounds under study. Because of the poor solubility of many of the cyclooctane derivatives in CS_2 , spectra had to be measured on solutions in CH_2Cl_2 , a solvent which has many strong bands throughout the spectrum, or in Nujol mulls. Spectra of a dispersion of the compound in KBr

^{*} **A referee has made tbe following valuable suggestions. The anomalous periodate uptake is possibly** due to hemiacetal formation by the intermediate 4,5-dihydroxyoctanedial. Another possibility would be a **cyclic periodate ester. Such abnormal reactions may be favored by the special steric situation in cyclooctane derivatives, which may lead to transannular interactions.**

would not have been any more useful in this connection, since they would have given no information on the presence or absence of intramolecular H-bonds. The spectra of the presumed 20 contained the strong band at $840-845$ cm⁻¹ which we have shown^{3,9} to be characteristic of the cycloalkene oxides we have studied. The C-H stretching region was obscured. The O-H stretching frequency near 3600 cm^{-1} was present, but in the absence of detailed studies of solutions in $CH₂Cl₂$ no conclusions can be drawn about the presence or absence of intramolecular H-bonds. The m.p. of 20 was hard to determine, possibly because the product was a mixture of isomers. The analytical sample had m.p. 136–142°. Hydrolysis of the supposed epoxydiol gave a product of m.p. 112-115°, which had an R_f in TLC analysis similar to that of 19, but which was not

TABLE 2. TLC ANALYSIS OF CYCLOOCTANE AND CYCLOCTENE **DERIVATIVE3**

TLC analysis was performed on silica gel G: the developing solvent was butanone, glacial acetic acid, 2% boric acid (9: 1: 1 by volume): the detecting reagent was a permanganatepericdate spray (Experimental)

In this experiment the oxidant was $KMnO₄-K₂CO₃$. After centrifugation to remove the $MnO₂$ the solution was adjusted to pH 5 with HClO₄ and then chilled. KClO₄ was filtered and the filtrate concentrated as usual, more KCIO, being precipitated with ethanol, and the filtrate again concentrated to a small volume.

^b The substance of R_f 0.90 was at most 3-5% of the mixture of products.

further characterized. TLC analysis of crude products obtained from the hydroxylation by $KMnO₄$ was unsatisfactory, because of the large content of inorganic solutes, and no statement can be made about the presence of minor components which might be products of abnormal hydroxylation.

Examination of Dreiding models of several of the dienes studied by us and by others^{3,6} shows differences which may be the basis for the different tendencies to give normal and abnormal products. The interatomic distances C_1-C_3 and C_1-C_4 in 1a are distinctly less than in **lb,** and the abnormal reaction is more marked in the former.3 Comparison of distances in 1b and 11 shows $C_1 - C_4$ in the latter only 0-05 Å longer than C_1-C_4 in 1b, and C_1-C_5 only 0-10Å longer than C_1-C_3 . If positions 1, 2, 5 and 4 of **11** correspond to positions 1,2,3 and 4 of **lb, with** respect to the possible formation of a reactive intermediate postulated for the formation of 3h, then it is probably unreasonable to ascribe the total absence of the epoxidic pathway to the $0.05-0.10\text{\AA}$ greater distances in **11.** A more reasonable explanation would then be that the reactive intermediate can only form when the double bonds are conjugated, as in **1. On** the

other hand, it may be just as reasonable to assume that the distance $C_1 - C_4$ of 11 should be compared with C_1-C_3 of 1, and C_1-C_5 with C_1-C_4 of 1. In that case one interatomic distance is larger and the other smaller, compared with **lb. One** would then have to consider that the dimensions of **11** may be wrong for accommodating the oxidant in a manner that can lead to the formation of the reactive intermediate of the epoxidic pathway. To choose between these two explanations, we have measured the corresponding interatomic distances in 7, assuming that the C_2-C_5 distance corresponds to C_1-C_4 in 1, and C_1-C_5 of 7 to C_1-C_3 of 1. The values reported are the range for two conformers with C_3 and C_4 eclipsed, but with the double bonds syn in one and anti in the other. Values for the syn conformer are given first in each case. C_1-C_5 : 2.35-2.40 Å; C_1-C_6 : 2.35-2.50 Å; C_2-C_5 : 2.60 Å; C_2-C_6 : 3.20-2.50 Å. Interference between hydrogen atoms on C_1 and C_6 prevents 7 from being planar, and this restriction adds to the difficulty of evaluating the potential mechanisms. However, the distances are reasonably close to those for la and **lb,** but the epoxidic pathway does not operate. We are therefore inclined to the position that operation of the epoxidic pathway requires a conjugated diene as the substrate, rather than some given interatomic distances among the carbon atoms of the diene. The oxacyclane pathway, leading to tetrahydrofurandiols, related to 10, requires proximity of two isolated double bonds, achieved when the molecule assumes a conformation favorable for the formation of the necessary reactive intermediate. If these postulations are correct, 11 cannot react by the epoxidic pathway because of the absence of conjugation, while the oxacyclane pathway would be slow or absent, because of the relatively strained nature of the required product 21 ; that is, the restrictions imposed on 11 by its cyclic nature would make difficult the accommodation of the entering reagent in the manner required by the reactive intermediate.

As indicated, the study of the cyclooctane series is incomplete because of the experimental difficulties, and only tentative conclusions can be drawn. It is noteworthy, however, that only normal hydroxylation products have been identified. In a formal sense, 17 is cyclic homologue of 7; furthermore the conformational mobility of 17 and of transition states related to it must be greater than for the system related to 11. Nevertheless, two factors seem to oppose the operation of the oxacyclane pathway. First, the flexibility may still not be great enough to allow the substrate to assume the proper conformation for the reaction to occur. Second, even if the requisite conformation could theoretically be achieved, the concomitant rotation about C-C single bonds is likely to bring methylenic hydrogen atoms into positions where they would effectively block the approach of the reagent, and as a result the normal pathway, however slow, would predominate or occur to the complete exclusion of the abnormal pathway.

Recently another abnormal hydroxylation reaction has been observed. Nace and Rieger¹⁰ obtained 5 β -6 β -oxidopregnan-3 β -ol-20-one-3-acetate from treatment of the corresponding pregnenolone with $KMnO_4-HIO_4$ in pyridine-water. It is expected that detailed investigation of other "specihc" hydroxylating reagents will lead to tbe discovery of still more unexpected products and mechanisms.

Spectroscopic studies

Tetrabenzoate of tetrol 13. In the NMR spectrum⁸ of 13, the CH₂ signal is a triplet, indicating a time-averaged equivalence of the CH₂ protons due to rapid chair \Rightarrow chair interconversion. The tetrabenzoate of 13 was prepared, and its spectrum in CDCl₃ measured. The CH₂ signal is again a triplet, showing that the conformational interchange is still too rapid, with respect to the NMR time scale, for the individual conformers to be observed. Because of the limited solubility of the tetrabenzoate, lowtemperature studies were not carried out.

Epoxydiol 14. The IR spectrum of CS_2 solutions of the epoxydiol had bands at 3568 and 3506 cm⁻¹, indicative of two different intramolecularly H-bonded O-H groups. There was no absorption in the 3600–3630 cm⁻¹ region, nor in the 3400 cm⁻¹ region, showing the absence of free and intermolecularly H-bonded species. This phenomenon has also been observed³ in the case of $3a$ and $3b$, and the interpretation is identical; i.e., one OH group is bonded to the oxygen of the vicinal OH which is itself bonded to the oxirane oxygen atom.

We reported previously⁹ that all the cyclopentanoid epoxides had $C-H$ stretching bands at 3010-3040 cm⁻¹, but that in the cyclohexanoid epoxides the oxirane C-H stretching mode occurred at lower frequency. In this respect, 14 resembles the other cyclohexane epoxides we studied,³ in having a band at 2998 cm⁻¹ and no C--H absorption above 3000 cm⁻¹. A strong oxirane band, near 840 cm⁻¹ is found in the spectra of all the cyclopentene oxides and in many other cycloalkene oxides as well.^{3, 9} The spectrum of 14 has a band at 852 cm^{-1} which probably represents the same vibrational mode, but it is weaker than normal, since it is only about half as strong as the band at 803 cm^{-1}.

The NMR spectrum in D_2O is completely consistent with the proposed structure. The following signals are observed: CH₂, δ 2.17 (4), two unresolved broad singlets; oxirane CH, δ 3.31 (2), broad singlet; OCH, δ 3.77 (2), triplet of unresolved multiplets.

EXPERIMENTAL

Microanalyses were performed by Galbraith Laboratories, Knoxville, Tennessee. IR spectra were measured with a Perkin-Elmer 237B spectrophotometer. The samples were examined as Nujol mulls (solids), or thin films or as dilute solns in CS_2 or chlorinated hydrocarbons. NMR spectra were recorded in CDCI, or D,O, with a Varian Associates A-60 NMR Spectrometer, with TMS or DSS as internal reference. Values are reported on the δ -scale in p.p.m. M.p's were determined on a Kofler Micro hot stage, and are corrected. B.p's are uncorrected.

TLC was carried out with silica gel G as backing and the developing solvent was butanone-glacial acetic acid- 2% boric acid (9:1:1 by volume). The detecting reagent was usually a permanganate-periodate spray,¹¹ except that for the detection of carbonyl compounds a benzidine-HCI soln was used. VPC was carried out with a Victoreen Gas Chromatograph, under the following conditions: stainless steel column 6 ft \times 1 in (O.D.), packed with 6% Silicone SE 30 on ABS 90/100 mesh; oven temp 150°; injection temp 250°; flame ionization detector temp 280". The sample, 10 mg was dissolved in 1 ml anhyd. pyridine, and 0.2 ml hexamethyldisilazane and 0.1 ml trimethylchlorosilane were added,¹² and allowed to react at least 5 min; samples of 0.4-0.5 µl were injected on the column. The per cent of each cpd was determined from the area (height \times width at half-height) under the curve, corrected for the attenuation. Control samples were run for each expt.

Oxidation of 1,4-cyclohexadiene 11. Freshly distilled 1,4-cyclohexadiene (Aldrich) 24 ml, in 1200 ml EtOH was maintained at -5° (dry ice-acetone) while 52.8 g KMnO₄-27.6 g K₂CO₃ in 600 ml H₂O was added dropwise over 3 hr, stored at -10° overnight, then 52.8 g KMnO₄ in 500 ml H₂O added over 2 hr. The mixture was centrifuged at $3000 \times g$ in a refrigerated centrifuge. Supt soln was decanted, ppt washed with 70"/, EtOH, and combined solns were cone in a rotary evaporator to about 400 ml, adjusted to pH 6 with HClO₄, chilled in ice, KClO₄ filtered and washed with cold EtOH. Conc again to remove EtOH, and extracted continuously for 2 days with CH_2Cl_2 . Evap of CH_2Cl_2 gave 3.25 g of 12, m.p. 74-78.5°; recryst from toluene gave 3.01 g, m.p. 77-79 $^{\circ}$ (lit.^{7b} 80-81 $^{\circ}$) The aq. soln was chilled in ice, filtered and deionized with Duolite A-4-OH⁻ and Dowex 50-H⁺ resins, the resin columns washed with large vols H_2O , and soln cone to a syrup.* Cryst from 80% EtOH gave 13 m.p. 237-241°; recryst gave 0.47 g, m.p. 238-241° (lit.⁸) 240-241°). In another prep the temp was kept at -20° to -25° and the second KMnO₄ soln was added right after the first. Yields 1-34 g 12 and 2.96 g 13.

Oxidation of 1,5-cyclooctadiene 17 was carried out essentially as described above for 11. Cyclooctenediol 18 was obtained from the CH,Cl, extract, and tetrol 19 from the aqueous layer.

5-Cyclocrene-1,2-cis diol 18, was recryst from EtOAc, m.p. 102-4°. (Found: C, 67.37: H, 9.72. $C_8H_{14}O_2$ requires C, 67.57: H, 9.92%). Hydroxylation of 18: 200 mg treated with 90 mg AgClO₃, 20 mg OsO₄ in H₂O, final vol 200 ml, in brown bottle, 3 weeks at room temp.⁵ AgCI filtered, evap to oil and cryst from EtOH: m.p. 172-174": m.m.p. with authentic 19, 172-175". *Reduction* of 18: 80 mg in *70 ml* H,O, *75* mg $P₁$, stirred at room temp 3 hr while H₂ gas bubbled through. Catalyst removed, solvent evap and residue tryst from EtOAc, m.p. 75-77.5". Authentic cis-1,2cyclocctanediol prep by oxid of ciscyclooctene, m.p. 75-77° (lit.¹³, 76-79°); m.m.p. 75.5-78°.

Cyclooctaneepoxydiol 20. To diol 18, 250 mg in 10 ml CHCl₃, added 700 mg m-Cl-PhCO₃H in 13 ml CHCl₃, 2 days in dark room temp. Solvent evap, added 50 ml H_2O , filtered and soln extr with ether. Evap of water gave residue 342 mg, m.p. 123-130". Recryst twice from abx EtOH gave m.p. 136-142". (Found: C, 60.53; H, 8.94. $C_8H_{14}O_3$ requires C, 60.74; H, 8.92%).

(cis-1,2), (cis-5,6) Cyclooctanetetrol 19. The aqueous layer obtained after exhaustive extraction with $CH₂Cl₂$ was deionized as above, cone to a syrup in a rotary evaporator. The syrup cryst spontaneously in a few days m.p. 158-164"; recryst several times from abs EtOH, m.p. 174-176". (Found: C, 54.41: H, 8.94. $C_8H_{16}O_4$ requires: C, 54.53; H, 9.15%). Acetylation in the usual way¹ gave the tetraacetate; recryst from EtOH, m.p. 89.5-90°. (Found: C, 56.09; H, 7-03. $C_{16}H_{24}O_8$ requires C, 55.80: H, 7-03%).

Structure proof of Cyclooctane tetrol. To cyclooctanediol 835 mg in 100 ml H₂O was added dropwise over 1 hr KMnO₄, 1.5 g in 100 ml H₂O, and stirred overnight at room temp. Then 5N H₂SO₄, 10 ml and NaHSO₃, 4 g were added to discharge MnO₂. Filtered, conc and neut to pH 6.5, ext with ether 18 hr, adjusted to pH 2-3 and ext again 24 hr. Evap of ether gave 0.70 g , recryst from H₂O gave 0.45 g suberic acid, m.p. 140-141.5°; authentic suberic acid, m.p. 141-142.5° (lit.¹⁴ 139-141°); m.m.p. 139.5-141°.

Under the same conditions, tetrol 19, 0.82 g and $KMnO₄$ 3.75 g gave 0.74 g crude succinic acid, m.p. $170-184^\circ$. p-NO₂-Benzyl ester prep: 200 mg crude product titrated to pH 6.5, dried, and refluxed 2 hr with 200 mg p-NO,-benzyl-Br in 10 ml abs EtOH. Product recryst from EtOH, m.p. 93-93.5"; product from authentic succinic acid m.p. $94-94.5^{\circ}$ (lit.¹⁴ 88°), m.m.p. $95.5-97^{\circ}$.

Treatment of 19 with anhyd. acetone, CuSO₄ and a drop of H_2SO_4 as usual and sublimation gave a cpd m.p. 58.5-60.5° whose spectral properties were those of a diisopropylidene tetrol. Elemental analysis was not done.

Cyclohexane epoxydiol 14. To diol 12, $10 g$ in 45 ml CHCl₃ was added m-Cl-PhCO₃H, 2.93 g, left 2 hr at room temp, then 2 days in refrigerator. Solvent evap, solid product suspended in H_2O , filtered, the soln stirred with solid BaCO₃ and refiltered. Filtrate continuously extracted 2 days with $CH₂Cl₂$. Removal of $CH₂Cl₂$ left an oil, which was distilled in vac (bath at $100-120^{\circ}$, 0.5 Torr, b.p. not recorded). The product tryst in the condenser; m.p. uncertain: melts 69-71", solidifies and becomes a glass between 100-120". (Found: C, 55.52; H, 7.84. $C_6H_{10}O_3$ requires: C, 55.37; H, 7.75%).

DL- $(1,2,4/5)$ -cyclohexanetetrol 15. Epoxydiol 14 was hydrolyzed in 0.02N H_2SO_4 , 100°, 1 hr. Neut with BaCO₃, filtrate evap and cryst twice from EtOH; m.p. 209-212 $^{\circ}$ (lit.^{8a} 208-209 $^{\circ}$).

* This type of deionization is fairly common in biochemical laboratories, and has the advantage of greatly diminishing the amounts of resins that must be used. A possible disadvantage is that occasionally the desired product, especially if they are ionizable, may co-precipitate with the KCIO,.

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